



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5487-1
Job Sheet 204449



Part No: D5487-1

Job Qty: 24 pcs

Part Name: Buckle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/19

Job Tracking No:

Due Date: 1/20/20

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A SHEET 1 IPP REV:A NEW ISSUE 17-01-20 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	24 pcs	1/20/20	1/20/20	0.00	0.00	Purchasing - 1	DEC 10 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	24 pcs	1/20/20	1/20/20	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	DEC 10 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S241561



Part: D5487-1

Job No: 204449

Serial No/Batch: S241561

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

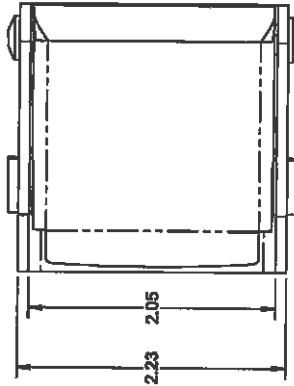
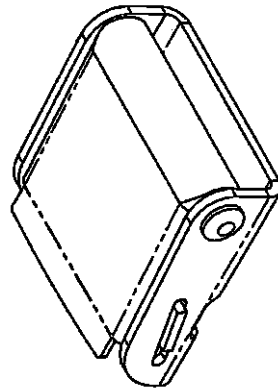
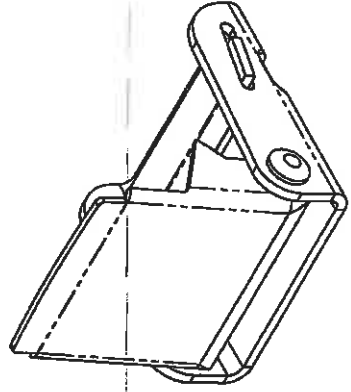
Date: 12/18/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	24 pcs	1/20/20	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	JAN 08 2020 63
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	24 pcs	1/20/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	DAS
				Packaging 3 - 3 - B4B ✓	3T226 B 30
				Packaging 3 - 4 - B4B	9-89
				Packaging 3 - 5 - B4B	JAN 10 2020
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	24 pcs	1/20/20	0.00 0.00	QC 21 - SA - 21 ✓	3T226 B
				QC 21 - SA - 70	21
				QC 21 - SA - 53	JAN 10 2020
Part Op 100 - (Purchasing) Issue P/O: _____ Manufacture D5487-1 as per Dwg D5487 Supplier: AIRCRAFT BELTS INC					
Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)					
120 - (QC6- All purchased or subcontracted products)					
130 - (Identify as per dwg & Stock Location: _____)					
140 - (QC21- Final Inspection - Work Order Release) Manufacture P/N: BUC027 (D5487-1)					

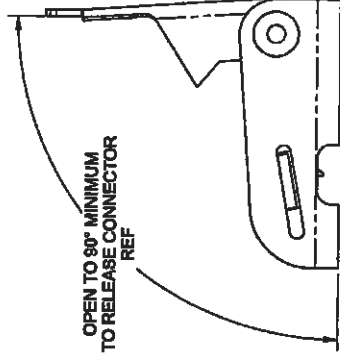
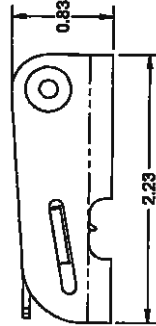
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
BUC027	Buckle	24 pcs (1 ea)	100-Purchasing	S241560
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	BUC027	24	0	0
Part Specifications				
Specifications could not be found.				

Plex 12/10/19 2:51 PM Dart.Lavoie.Chantal

SPECIFICATION CONTROL DRAWING



D5487-1 BUCKLE



SUPPLEMENTAL VIEW

- NOTES:
1) MATERIAL: STAINLESS STEEL
PART NUMBER: BUC027
SUPPLIER: AIRCRAFT BELTS INC, CREEDMORE, NC, USA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: NONE
6) IDENTIFICATION: IDENTIFY AT NEXT ASSEMBLY
7) WEIGHT: 0.33 lbs
8) PART MUST BE COMPLIANT TO TSO-C22 AND/OR T80 C114

RELEASED
R 2017-02-07
6/17-515

REV.	NEW ISSUE	DESCRIPTION	AJS	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD			17.01.17
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA			
CHECKED	ML	DRAWING NO.			
MFG. APPR.	LL	D5487			REV. A
APPROVED	WM	TITLE			SHEET 1 OF 2
DE APPR.	DS	BUCKLE/CONNECTOR			SCALE
DATE	17.01.17				NTS

THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD
IT IS TO BE USED FOR THE MANUFACTURE OF THE PARTS AND ASSEMBLIES ONLY
IT IS NOT TO BE REPRODUCED OR COPIED IN ANY FORM OR BY ANY MEANS
WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045370



Supplier: ABI001-VU
Aircraft Belts,INC
1176 Telecom Drive

Creedmoor, NC 27522 USA
Phone: 800-847-5651
Fax: 919-956-4216

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045370
PO Date: 12/10/19
Due Date: 12/19/19

Purchase Order Revision:
Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Fedex P1 Overnight
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	204449	BUC027				Buckle	Firmed X24		12/19/19	24 pcs	0 pcs	24 pcs	\$41.08/pcs	\$985.92
2	204438	CON025				Connector	Firmed X24		12/19/19	24 pcs	0 pcs	24 pcs	\$41.08/pcs	\$985.92
Grand Total:													\$1,971.84	

DAS 68 9-RC

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an Integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CZ

Plex 12/18/19 8:01 AM Dart.Lavoie.Chantal

Aircraft Belts Inc.
1176 Telecom Drive
Creedmoor NC 27522



Form: SC-108B
Phone: (800) 847-5651
Fax: (919) 956-4220

Print Date:12/16/2019
Print Time: 12:56:19PM
Page: 1

FAA R.S. #: YB1R632K

Packing Slip: 28776

PACKING SLIP / CERTIFICATION

Cust. ID: DART01 TERMS: Net 30

Ship To: Dart Aerospace 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada	Sold To: Dart Aerospace 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada
--	--

PO: HB045370 Ship Via: FedEx P1 FOB: ORIGIN
Ship Date: 12/16/2019 SO: 105351 Sales Person: Smith, Beth
Fed Ex P1 acct # 1-5179324-0

HDW Certs

Line	Planned Qty	Shipped Qty	Backorder	Part Number	Revision
1	24.00 EA	24.00 ✓	0.00	BUC027	H
Description: 1F ABISS BUCKLE 90dg(STAINLESS)					
Lot# R065930					
2	24.00 EA	24.00 ✓	0.00	CON026	H
Description: 3A SS-Standard Connector					
Lot# 065603					

DAS 68 9-89

RECEIVED
DEC 17 2019
DART AEROSPACE LTD.

CERTIFICATION

This is to certify that the above components have been manufactured, rebuilt or repaired and inspected in accordance with current Federal Aviation Regulations: TSO-C22 and/or TSO-C114 and found airworthy for service unless otherwise noted. The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install either on or within a specific type of class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the administrator. Details of this manufacture, rebuild or repair are on file at this facility. Refer to packing slip for additional details.

BY: Dawanna S. Cook



Aircraft Belts, Inc.

Customer PO: HB045370
ABI SO: 105351

Date: 12/16/2019

We hereby certify that the ABI part number(s) listed below, were manufactured and inspected in accordance with the approved design data and have been found to be compliant with these specifications.

P/N: BUC027 (qty. 24)
1F ABISS BUCKLE 90dg (Stainless Steel)
Lot# R065930

DAS
68
9-89

A handwritten signature in blue ink, reading 'Lawrence S. Clark', is written over a horizontal line.

ABI Quality Representative